



PŘEKLAD

dne: 18 -02- 2015

PROVEDL/A

25 -02- 2015  
ARCHIV

0

VSDA *[Signature]*

STAV DODÁNÍ

NZ 14/01344

OTRYSKOVÉ

NAOLEJOVANÉ

TOLERANCE PRO ŘEZÁNÍ LASEREM

LASER cutting tolerances				
NOTE : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0.5  
-0.5

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection				00	designing due to problem of door opening		T62488				
General tolerance (GT) in mm Size range				Index	alteration			Change no	Fit	Toler.	
≤ 30 > 30 ≤ 120 > 120 ≤ 400 > 400 ≤ 1000				Inspection dim.				Material: S235JR suivant EN10025-2 or DD11 according to EN10111			Weight: in kg
				Auxiliary dim.		( )					
GT coarse				Date	Name		Blank no:			0.1	
L 1 2 2 3 4				Drawn		9.10.2014 J.Fonteny		Title:  retainer plate			PROD.
≤ 1 2 4 6				Checked		12.11.2014 J.Malivert					
Lengths (L) and angle (∠) = ± GT				Auth'd		17.11.2014 R.Pelletier					
Tolerance Symbols ISO 1101				M.check		17.11.2014 J.LeCesne		Drawing number  11914 011300			Scale  2:1
○ roundness = 1/20-Tol.											
- □ straightness/flatness = GT											
◎ / concentricity/run out = GT								Sheet: 1 of: 1			
≡ symmetry = GT											
/ / parallelism = GT											
⊕ position = GT											
Languages: en fr				Confidential document Refer to protection notice ISO 16016				Repl.		Orig.	

Approved

11914 011300d001

A3